



## SET HIGH AND LOW LIMITS FOR RIGHT MILL X

CPT

Dest RIGHT\_MILL\_X\_LOAD\_POS\_LOW\_LIMIT  
49.0

Expression RIGHT\_MILL\_X\_LOAD\_POS \* LOW\_LIMIT\_MULTIPLIER

CPT

Dest RIGHT\_MILL\_X\_LOAD\_POS\_HI\_LIMIT  
51.5

Expression RIGHT\_MILL\_X\_LOAD\_POS \* HI\_LIMIT\_MULTIPLIER

CPT

Dest RIGHT\_MILL\_X\_CUT\_SPLINE\_LOW\_LIMIT  
98.0

Expression RIGHT\_MILL\_X\_CUT\_SPLINE \* LOW\_LIMIT\_MULTIPLIER

CPT

Dest RIGHT\_MILL\_X\_CUT\_SPLINE\_HIGH\_LIMIT  
103.0

Expression RIGHT\_MILL\_X\_CUT\_SPLINE \* HI\_LIMIT\_MULTIPLIER

## SET HIGH AND LOW LIMITS FOR LEFT SHAFT LIFTS

CPT

Dest SHAFT\_LIFT\_LEFT\_CLAMP\_POS\_LOW\_LIMIT  
2.9008

Expression SHAFT\_LIFT\_LEFT\_CLAMP\_POS \* LOW\_LIMIT\_MULTIPLIER

CPT

Dest SHAFT\_LIFT\_LEFT\_CLAMP\_POS\_HI\_LIMIT  
3.0488

Expression SHAFT\_LIFT\_LEFT\_CLAMP\_POS \* HI\_LIMIT\_MULTIPLIER

CPT

Dest SHAFT\_LIFT\_LEFT\_LOAD\_POS\_LOW\_LIMIT  
2.6068

Expression SHAFT\_LIFT\_LEFT\_LOAD\_POS \* LOW\_LIMIT\_MULTIPLIER

CPT

Dest SHAFT\_LIFT\_LEFT\_LOAD\_POS\_HI\_LIMIT  
2.7398

Expression SHAFT\_LIFT\_LEFT\_LOAD\_POS \* HI\_LIMIT\_MULTIPLIER

CPT

Dest SHAFT\_LIFT\_LEFT\_RUN\_POS\_LOW\_LIMIT  
2.4304001

Expression SHAFT\_LIFT\_LEFT\_RUN\_POS \* LOW\_LIMIT\_MULTIPLIER

CPT

Dest SHAFT\_LIFT\_LEFT\_RUN\_POS\_HI\_LIMIT  
2.5544

Expression SHAFT\_LIFT\_LEFT\_RUN\_POS \* HI\_LIMIT\_MULTIPLIER

CPT

Dest SHAFT\_LIFT\_LEFT\_UNLOAD\_POS\_LOW\_LIMIT  
0.0098

Expression SHAFT\_LIFT\_LEFT\_UNLOAD\_POS \* LOW\_LIMIT\_MULTIPLIER

CPT

Dest SHAFT\_LIFT\_LEFT\_UNLOAD\_POS\_HI\_LIMIT  
0.010299999

Expression SHAFT\_LIFT\_LEFT\_UNLOAD\_POS \* HI\_LIMIT\_MULTIPLIER

## SET HIGH AND LOW LIMITS FOR RIGHT SHAFT LIFTS

CPT

Dest	SHAFT_LIFT_RIGHT_CLAMP_POS_LOW_LIMIT
	3.1262002
Expression	SHAFT_LIFT_RIGHT_CLAMP_POS * LOW_LIMIT_MULTIPLIER

CPT

Dest	SHAFT_LIFT_RIGHT_CLAMP_POS_HI_LIMIT
	3.2857
Expression	SHAFT_LIFT_RIGHT_CLAMP_POS * HI_LIMIT_MULTIPLIER

CPT

Dest	SHAFT_LIFT_RIGHT_LOAD_POS_LOW_LIMIT
	2.8420002
Expression	SHAFT_LIFT_RIGHT_LOAD_POS * LOW_LIMIT_MULTIPLIER

CPT

Dest	SHAFT_LIFT_RIGHT_LOAD_POS_HI_LIMIT
	2.987
Expression	SHAFT_LIFT_RIGHT_LOAD_POS * HI_LIMIT_MULTIPLIER

CPT

Dest	SHAFT_LIFT_RIGHT_RUN_POS_LOW_LIMIT
	2.6264002
Expression	SHAFT_LIFT_RIGHT_RUN_POS * LOW_LIMIT_MULTIPLIER

CPT

Dest	SHAFT_LIFT_RIGHT_RUN_POS_HI_LIMIT
	2.7604
Expression	SHAFT_LIFT_RIGHT_RUN_POS * HI_LIMIT_MULTIPLIER

CPT

Dest	SHAFT_LIFT_RIGHT_UNLOAD_POS_LOW_LIMIT
	0.0098
Expression	SHAFT_LIFT_RIGHT_UNLOAD_POS * LOW_LIMIT_MULTIPLIER

CPT

Dest	SHAFT_LIFT_RIGHT_UNLOAD_POS_HI_LIMIT
	0.010299999
Expression	SHAFT_LIFT_RIGHT_UNLOAD_POS * HI_LIMIT_MULTIPLIER

## SET HIGH AND LOW LIMITS FOR SHAFT LENGTH

CPT

Dest	SHAFT_LENGTH_LOAD_POS_LOW_LIMIT
	235.298
Expression	SHAFT_LENGTH_LOAD_POS * LOW_LIMIT_MULTIPLIER

CPT

Dest	SHAFT_LENGTH_LOAD_POS_HI_LIMIT
	247
Expression	SHAFT_LENGTH_LOAD_POS * HI_LIMIT_MULTIPLIER

CPT

Dest	SHAFT_LENGTH_CLAMP_POS_LOW_LIMIT
	243.13802
Expression	SHAFT_LENGTH_CLAMP_POS * LOW_LIMIT_MULTIPLIER

CPT

Dest	SHAFT_LENGTH_CLAMP_POS_HI_LIMIT
	255.543
Expression	SHAFT_LENGTH_CLAMP_POS * HI_LIMIT_MULTIPLIER

